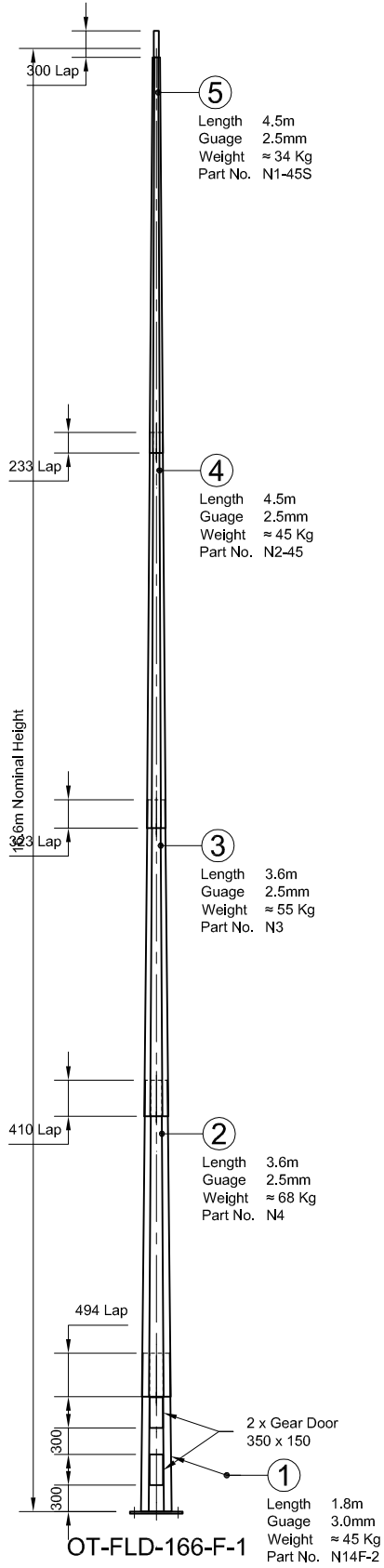



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Technical Specification	
Design Conditions	
Standards	
Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680
Testing Procedures	
	Dimensional Verification
	Galvanising Thickness
	Material Thickness
Quality Control Procedures	
	The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited
Finishing Types	
	Oven Baked Powder Coated
	High Performance Polyester UV Resistance (formulated for galvanized surface)
	Hot Dip Galvanized
	2 Part Epoxy Coat (10 Years)

				Drawn: SMP	Title: 16.6m Octagonal Floodlight Pole with Flanged Base			Steelgal NZ Limited 8 Trugood Drive East Tamaki Auckland P: 0800 736600 F: (+649) 2724665 E: sales@steelgal.co.nz W: www.steelgal.co.nz
				Date: 21.07.2010				
				Scale: NTS				
				Checked:				
A	First Issue	RY	20.09.2013	Approved:	Drawing Number: OT-FLD-166-F-1			
Rev	Details	By	Chd	Date	Date:	Customer:		