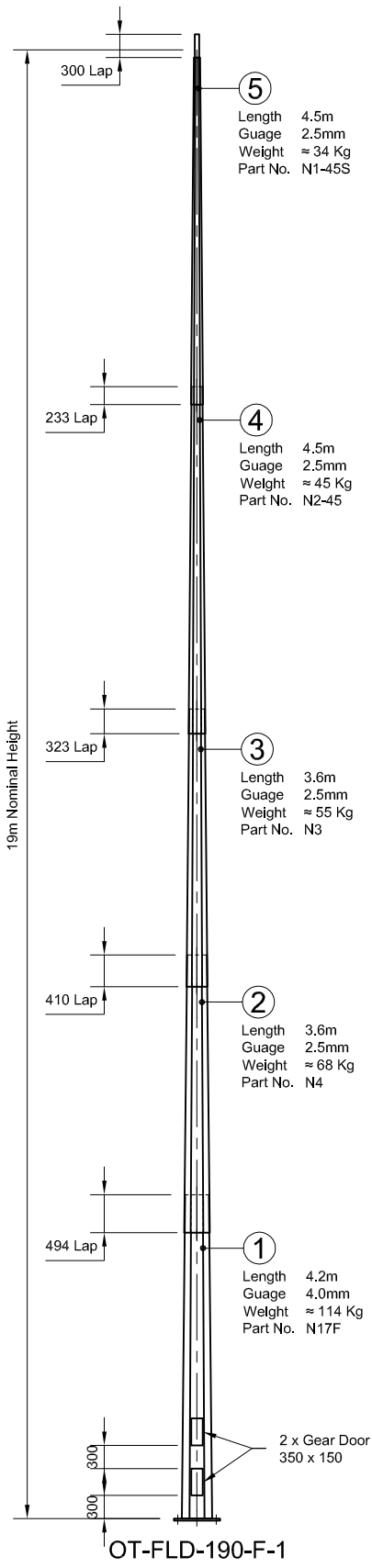


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OT-FLD-190-F-1

Technical Specification

Design Conditions

Standards

Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

Testing Procedures


Dimensional Verification
Galvanising Thickness
Material Thickness

Quality Control Procedures

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

Finishing Types

Oven Baked Powder Coated
High Performance Polyester UV Resistance.
(formulated for galvanized surface)
Hot Dip Galvanized
2 Part Epoxy Coat (10 Years)

				Drawn: SMP	Title: 19.0m Octagonal Floodlight Pole with Flanged Base		 <p>Steelgal NZ Limited 8 Trugood Drive East Tamaki Auckland P: 0800 736600 F: (+649) 2724665 E: sales@steelgal.co.nz W: www.steelgal.co.nz</p>
				Date: 21.07.2010			
				Scale: NTS			
				Checked:			
A	First Issue	RY	20.09.2013	Approved:	Drawing Number: OT-FLD-190-F-1		
Rev	Details	By	Chd	Date	Customer:		