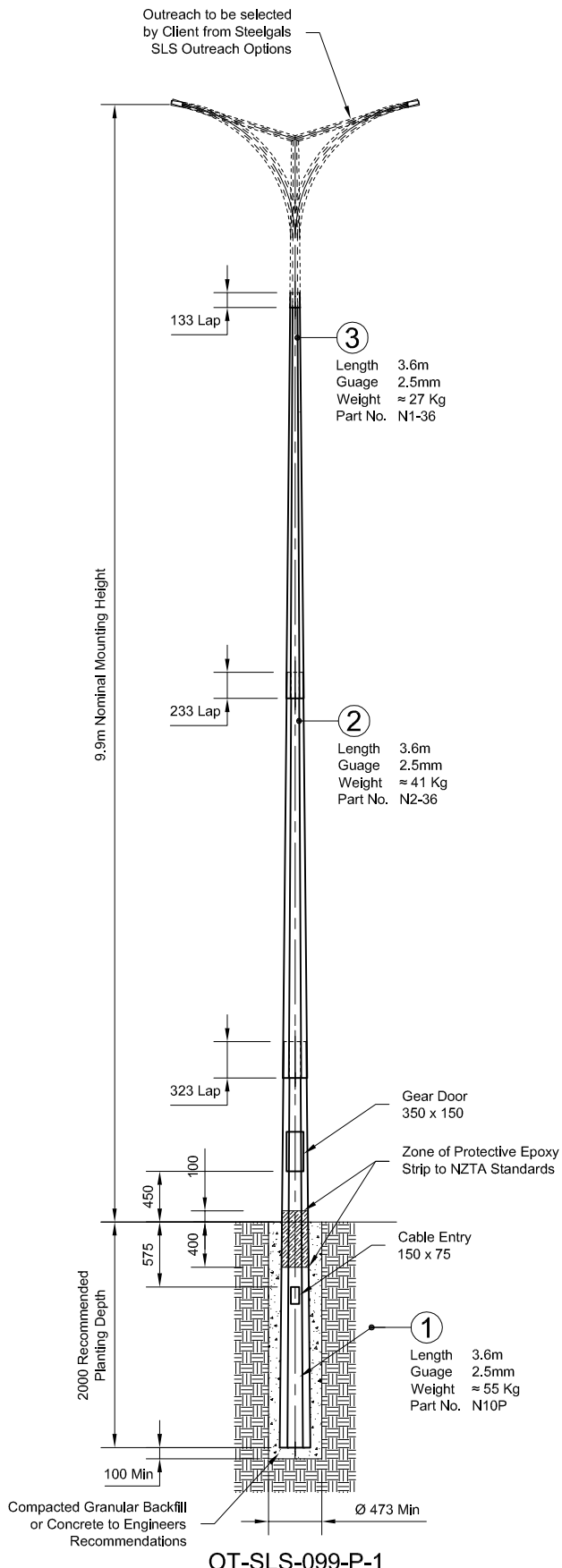


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OT-SLS-099-P-1

Technical Specification

Design Conditions

Standards

Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

Testing Procedures

Dimensional Verification
Galvanising Thickness
Material Thickness

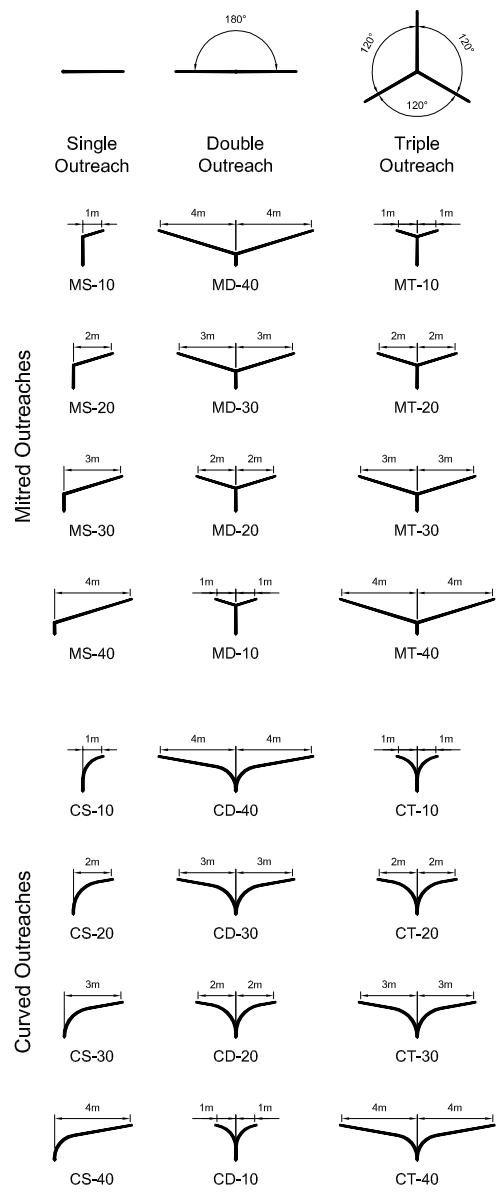
Quality Control Procedures

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited


Finishing Types

Oven Baked Powder Coated
High Performance Polyester UV Resistance.
(formulated for galvanized surface)
Hot Dip Galvanized
2 Part Epoxy Coat (10 Years)

SLS Outreach Options



Curved and Mitred Outreaches are available in 0.5m increments and additional sizes, upto 5m, on request.

				Drawn: SMP	Title:		Steelgal Industries 8 Trugood Drive East Tamaki Auckland P: 0800 736600 F: (+649) 2724665 F: (+649) 2724669 E: sales@steelgal.co.nz W: www.steelgal.co.nz
				Date: 26.07.2010	9.9m Octagonal Streetlight Pole with Planted Base for Curved & Mitred Outreaches		
				Scale: NTS			
				Checked:			
A	First Issue	RY	20.09.2013	Approved:	Drawing Number: OT-SLS-099-P-1		
Rev	Details	By	Chd	Date	Date:	Customer:	