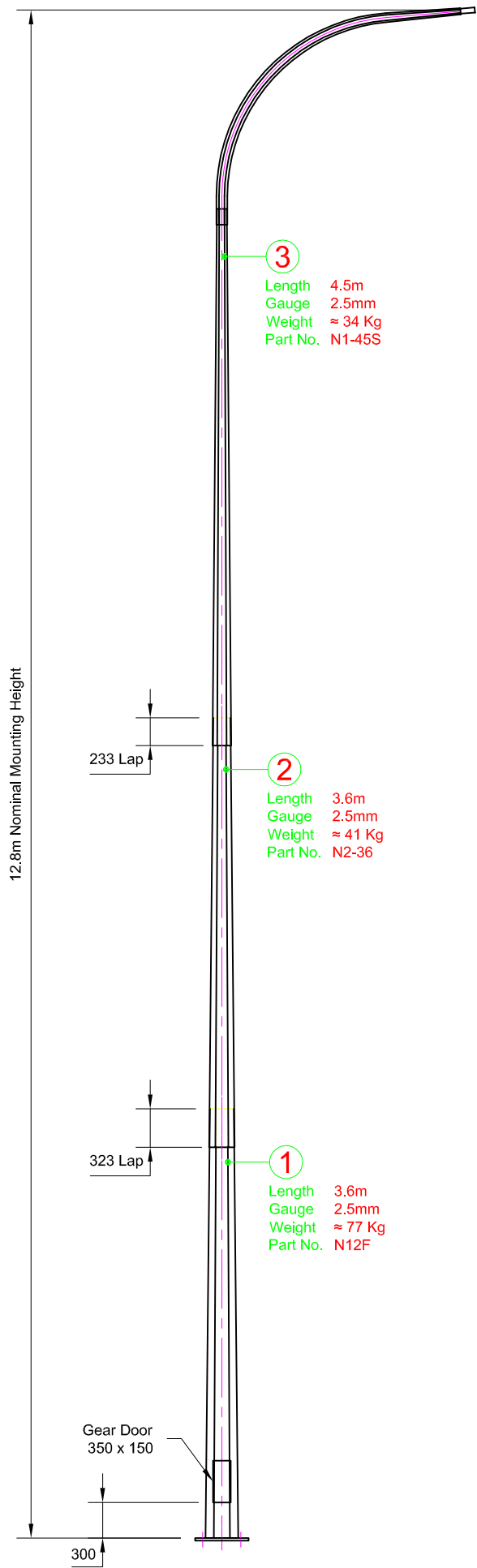


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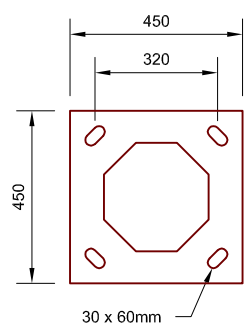


3
 Length 4.5m
 Gauge 2.5mm
 Weight ≈ 34 Kg
 Part No. N1-45S

2
 Length 3.6m
 Gauge 2.5mm
 Weight ≈ 41 Kg
 Part No. N2-36


1
 Length 3.6m
 Gauge 2.5mm
 Weight ≈ 77 Kg
 Part No. N12F

Standards	
Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680
Testing Procedures	
	Dimensional Verification
	Galvanising Thickness
	Material Thickness
Quality Control Procedures	
	The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited
Finishing Types	
	Oven Baked Powder Coated
	High Performance Polyester UV Resistance. (formulated for galvanized surface)
	Hot Dip Galvanized
	2 Part Epoxy Coat (10 Years)
Foundation Design	
	Foundation Design by others
	PS1 Designs by Request



450x450x20 Flange
 1 off
 (SCALE 1:20)

OT-SLS-128-F-1

				Drawn: SMP	Title: 12.8m Octagonal Streetlight Pole with Flanged Base			Steelgal NZ Limited 8 Trugood Drive East Tamaki Auckland P: 0800 736600 F: (+649) 2724665 E: sales@steelgal.co.nz W: www.steelgal.co.nz
				Date: 21.07.2010				
				Scale: NTS				
B	Updated Pole section options & Flange details	BD	DC	20.10.2014	Checked:			
A	First Issue	RY		20.09.2013	Approved:	Drawing Number: OT-SLS-128-F-1		
Rev	Details	By	Chd	Date	Date:	Customer:		