



Standards

Pole Design
Material
Welding (Electric Arc Welding)
Galvanising

AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
EN 12767 Class 0 / BS 4360 / BS EN 10025
AS 1554
AS / NZS 4680

Testing Procedures

Dimensional Verification
Galvanising Thickness
Material Thickness

Quality Control Procedures

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

Finishing Types

Oven Baked Powder Coated
High Performance Polyester UV Resistance. (formulated for galvanized surface)
Hot Dip Galvanized
2 Part Epoxy Coat (10 Years)

Foundation Design

Foundation Design by others
PS1 Designs by Request

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OT-SLS-071-F-1

				Drawn: SMP	Title:	
				Date: 21.07.2010	7.1m Octagonal Streetlight Pole with Flanged Base	
				Scale: NTS		
B	Updated Pole section options & Flange details	BD	DC	20.10.2014		
A	First Issue	RY	.	20.09.2013	Approved:	Drawing Number: OT-SLS-071-F-1
Rev	Details	By	Chd	Date	Date:	Customer:



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