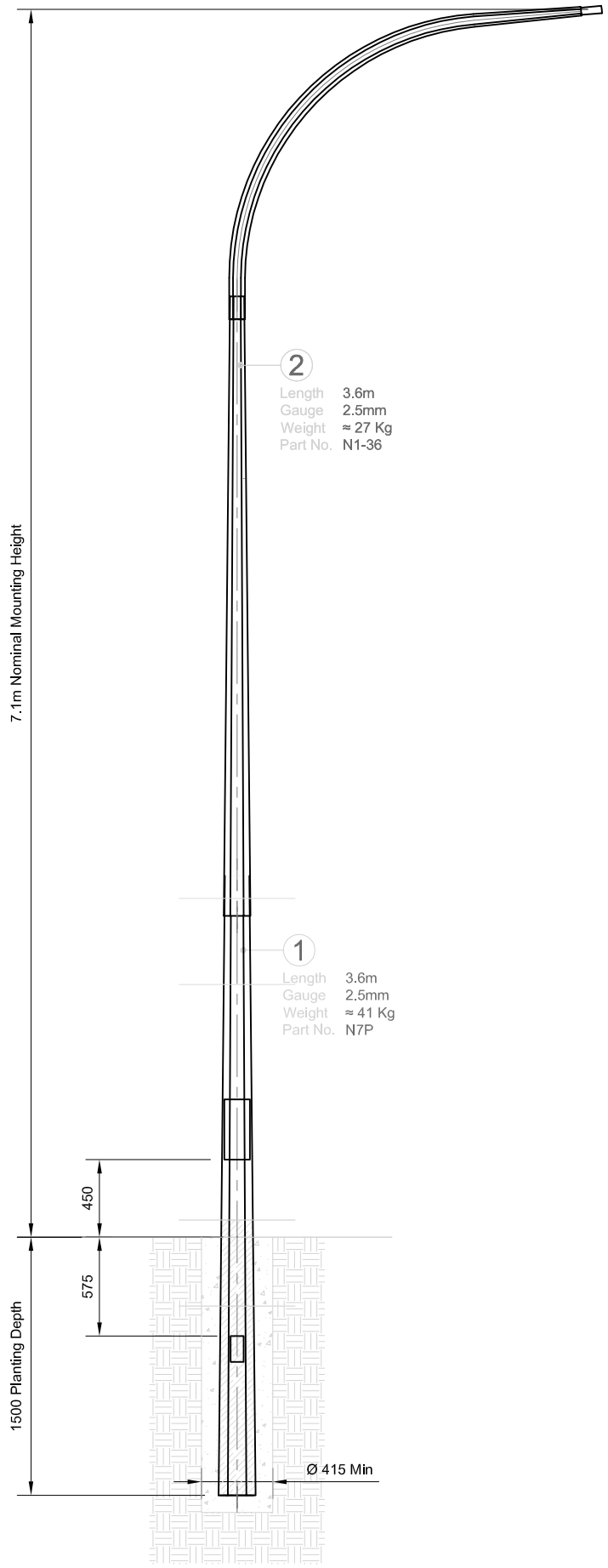

Standards	
Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680
Testing Procedures	Dimensional Verification Galvanising Thickness Material Thickness
Quality Control Procedures	The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited
Finishing Types	Oven Baked Powder Coated High Performance Polyester UV Resistance. (formulated for galvanized surface) Hot Dip Galvanized 2 Part Epoxy Coat (10 Years)
Foundation Design	Foundation Design by others PS1 Designs by Request

Other Information

Gear Door - 300mm x 150mm

Cable Entry - 150mm x 75mm

Protective Epoxy Paint (Sigmashield 880) to NZTA and ATCoP Standards. From 100mm-200mm above ground level to section bottom.

OT-SLS-071-P-1

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Rev	Details	By	Chd	Date

Drawn: DDC
Date: 23.05.2018
Scale: NTS
Checked:
Approved:
Date:

Title: 7.1m Octagonal Streetlight Pole with Planted Base

Drawing Number: OT-SLS-071-P-1

Customer: .

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