

Standards

Pole Design AS 4676 / AS 1170.2 Sectn4 / NZS 4203
 Material EN 12767 Class 0 / BS 4360 / BS EN 10025
 Welding (Electric Arc Welding) AS 1554
 Galvanising AS / NZS 4680

Testing Procedures

Dimensional Verification
 Galvanising Thickness
 Material Thickness

Quality Control Procedures

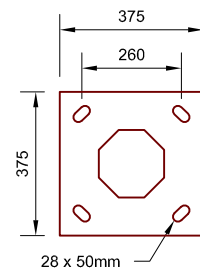
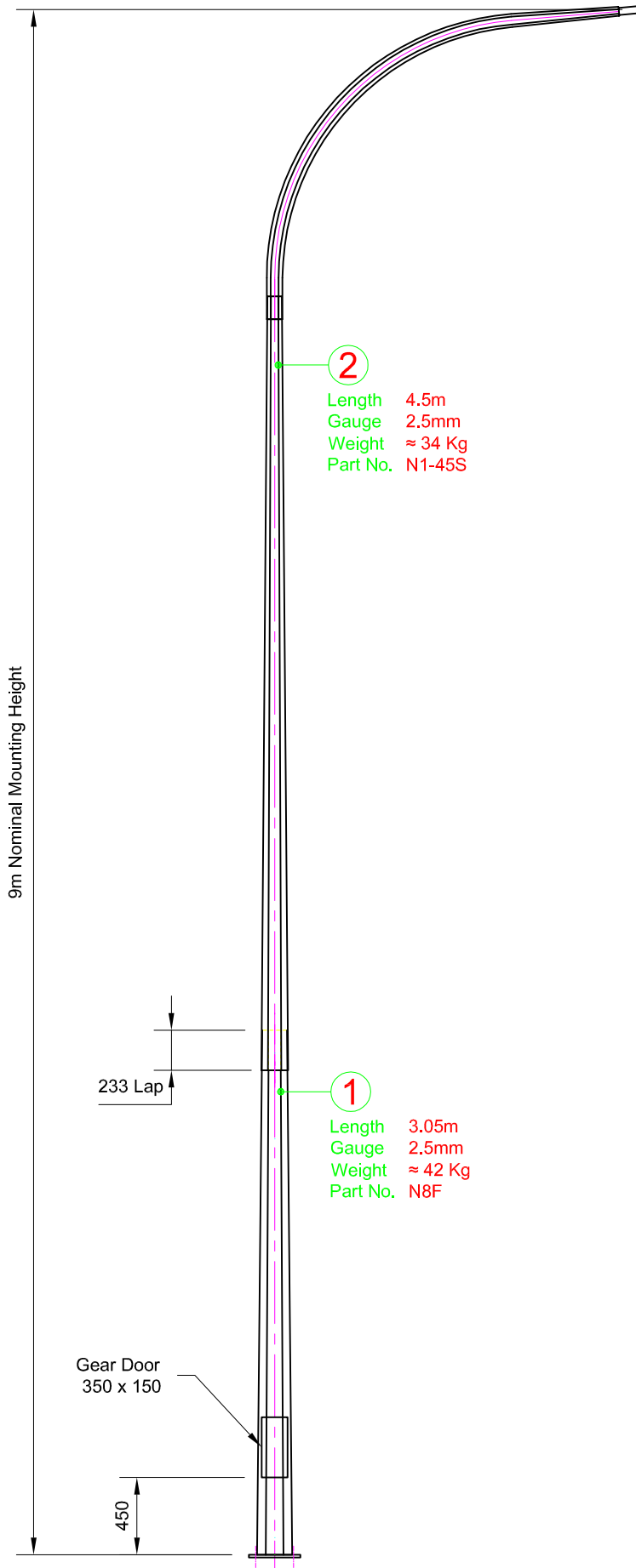
The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

Finishing Types

Oven Baked Powder Coated
 High Performance Polyester UV Resistance. (formulated for galvanized surface)
 Hot Dip Galvanized
 2 Part Epoxy Coat (10 Years)

Foundation Design


Foundation Design by others
 PS1 Designs by Request



375x375x20 Flange
 1 off
 (SCALE 1:20)

OT-SLS-090-F-1

This drawing and the information contained herein, is the sole property of Steelgal NZ Limited and may not be used without consent from Steelgal NZ Limited.

				Drawn: SMP	Title:	 Steelgal NZ Limited 8 Trugood Drive East Tamaki Auckland P: 0800 736600 F: (+649) 2724665 E: sales@steelgal.co.nz W: www.steelgal.co.nz
				Date: 21.07.2010	9.0m Octagonal Streetlight Pole with Flanged Base	
				Scale: NTS		
B	Updated Pole section options & Flange details	BD	DC	20.10.2014		
A	First Issue	RY		20.09.2013	Approved:	Drawing Number: OT-SLS-090-F-1
Rev	Details	By	Chd	Date	Date:	Customer: