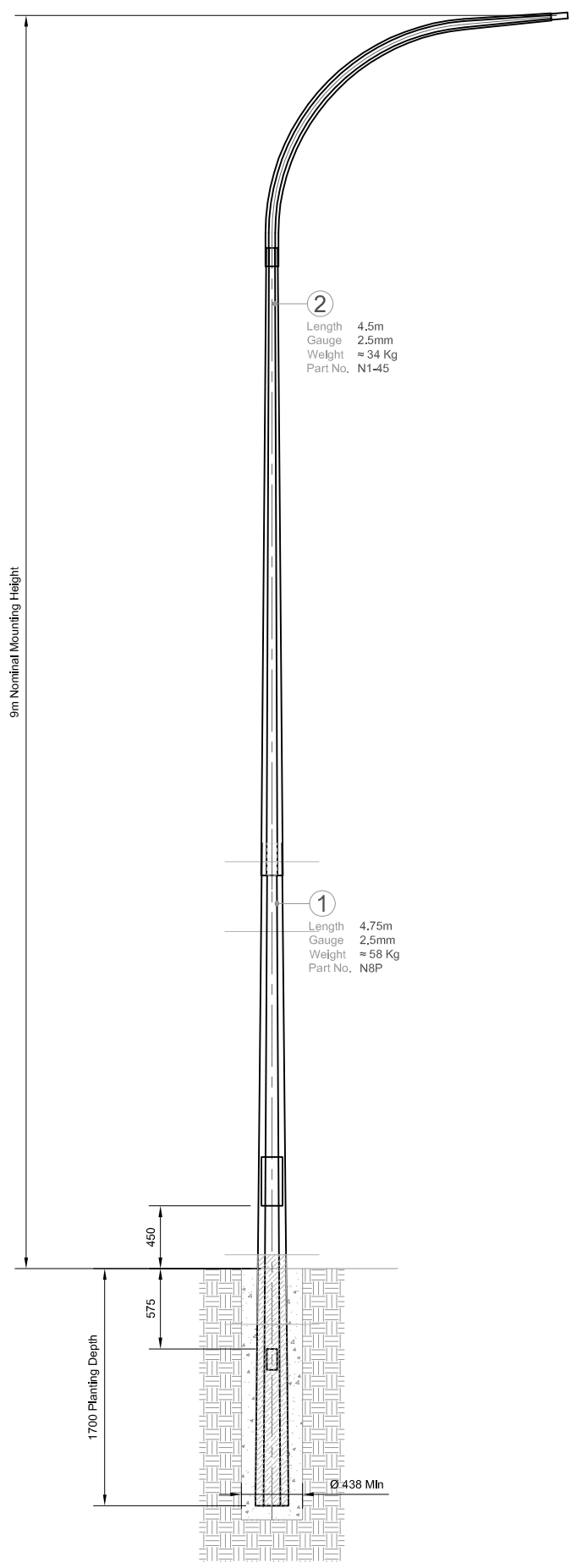



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Standards	
Pole Design	AS 4676 / AS 1170.2 Sectn4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680
Testing Procedures	
	Dimensional Verification
	Galvanising Thickness
	Material Thickness
Quality Control Procedures	
	The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited
Finishing Types	
	Oven Baked Powder Coated
	High Performance Polyester UV Resistance. (formulated for galvanized surface)
	Hot Dip Galvanized
	2 Part Epoxy Coat (10 Years)
Foundation Design	
	Foundation Design by others
	PS1 Designs by Request
Other Information	
Gear Door - 300mm x 150mm	
Cable Entry - 150mm x 75mm	
Protective Epoxy Paint (Sigmashield 880) to NZTA and ATCoP Standards. From 100mm-200mm above ground level to section bottom.	

Rev	Details	By	Chd	Date	Drawn: DDC	Date: 23.05.2018	Scale: NTS	Checked:	Approved:	Date:	Title: 9.0m Octagonal Streetlight Pole with Planted Base	 <p>Steelgal NZ Limited 8 Trugood Drive East Tamaki Auckland P: 0800 736600 F: (+649) 2724665 E: sales@steelgal.co.nz W: www.steelgal.co.nz</p>
											Drawing Number: OT-SLS-090-P-1	