

Technical Specification

Design Conditions

Standards

Pole Design AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
 Material EN 12767 Class 0 / BS 4360 / BS EN 10025
 Welding (Electric Arc Welding) AS 1554
 Galvanising AS / NZS 4680

Testing Procedures

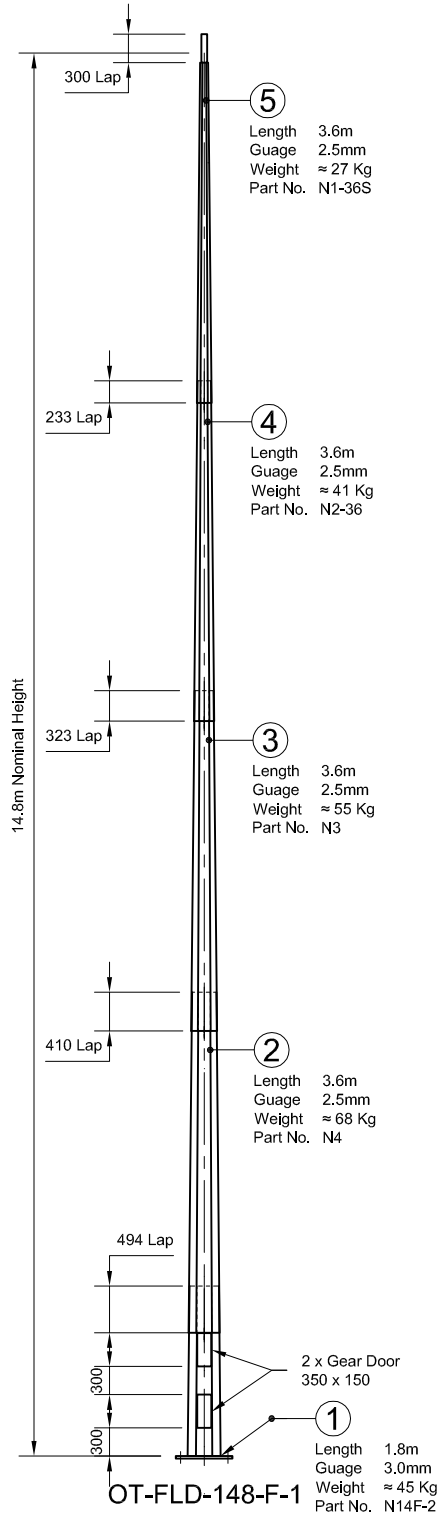
Dimensional Verification
 Galvanising Thickness
 Material Thickness

Quality Control Procedures

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

Finishing Types

Oven Baked Powder Coated
 High Performance Polyester UV Resistance.
 (formulated for galvanized surface)
 Hot Dip Galvanized
 2 Part Epoxy Coat (10 Years)



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Drawn:	SMP						
Date:	21.07.2010						
Scale:	NTS						
Checked:							
Rev	Details	By	Chd	Date	20.09.2013	Approved:	

Title:	14.8m Octagonal Floodlight Pole with Flanged Base
Drawing Number:	OT-FLD-148-F-1
Customer:	



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