

### Technical Specification

#### Design Conditions

#### Standards

Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

#### Testing Procedures

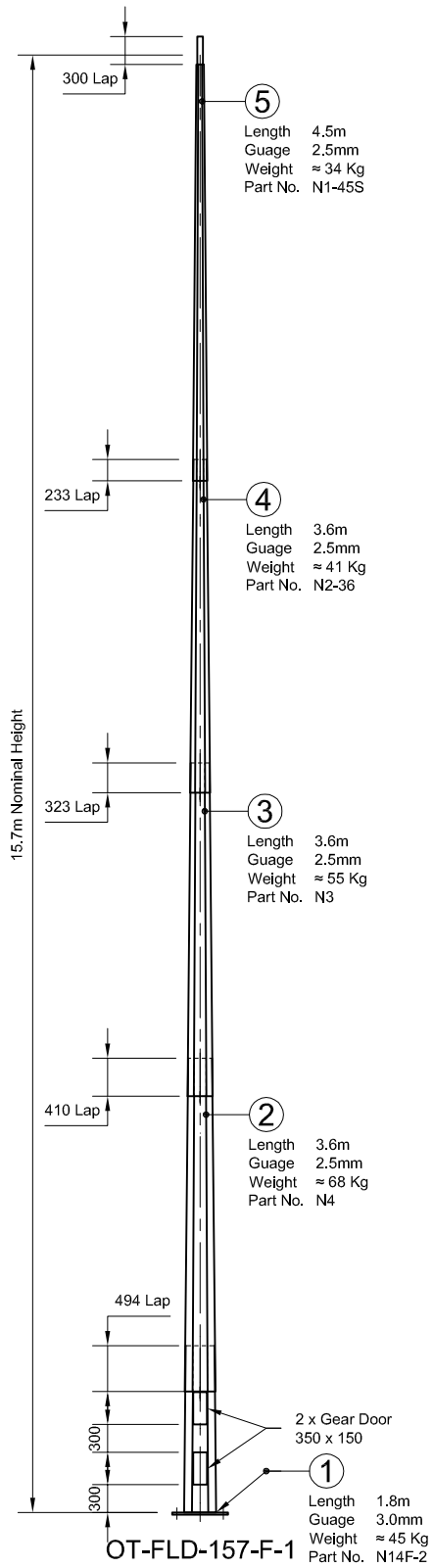
Dimensional Verification  
Galvanising Thickness  
Material Thickness

#### Quality Control Procedures


The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

#### Finishing Types

Oven Baked Powder Coated  
High Performance Polyester UV Resistance.  
(formulated for galvanized surface)  
Hot Dip Galvanized  
2 Part Epoxy Coat (10 Years)



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				Date: 21.07.2010	<p>15.7m Octagonal Floodlight Pole with Flanged Base</p>	
				Scale: NTS		
				Checked:		
A	First Issue	RY	20.09.2013	Approved:	Drawing Number: OT-FLD-157-F-1	
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