

Technical Specification

Design Conditions

Standards

Pole Design AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
 Material EN 12767 Class 0 / BS 4360 / BS EN 10025
 Welding (Electric Arc Welding) AS 1554
 Galvanising AS / NZS 4680

Testing Procedures

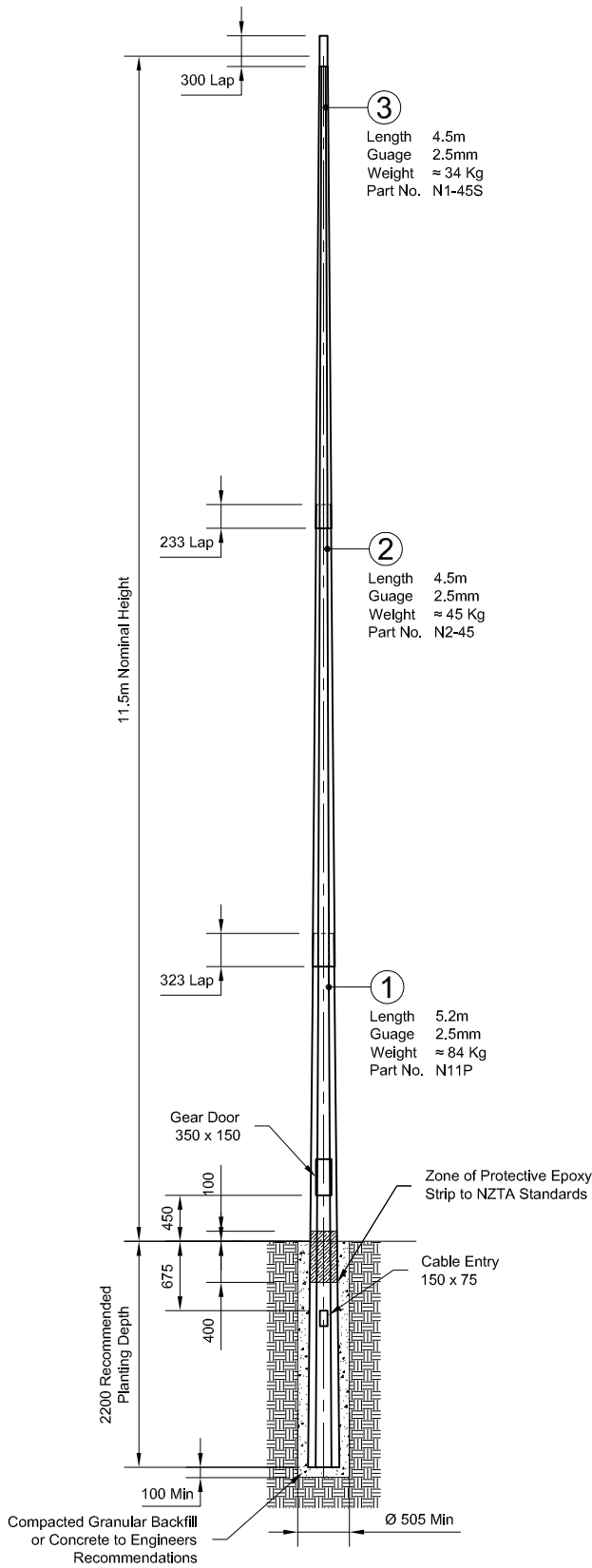
Dimensional Verification
 Galvanising Thickness
 Material Thickness

Quality Control Procedures

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited


Finishing Types

Oven Baked Powder Coated
 High Performance Polyester UV Resistance. (formulated for galvanized surface)
 Hot Dip Galvanized
 2 Part Epoxy Coat (10 Years)



OT-FLD-115-P-1

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				Date: 26.07.2010	<p>11.5m Octagonal Streetlight Pole with Planted Base</p>	
				Scale: NTS		
				Checked:		
A	First Issue	RY	20.09.2013	Approved:	Drawing Number: OT-FLD-115-P-1	
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