

Technical Specification

Design Conditions

Standards

Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

Testing Procedures

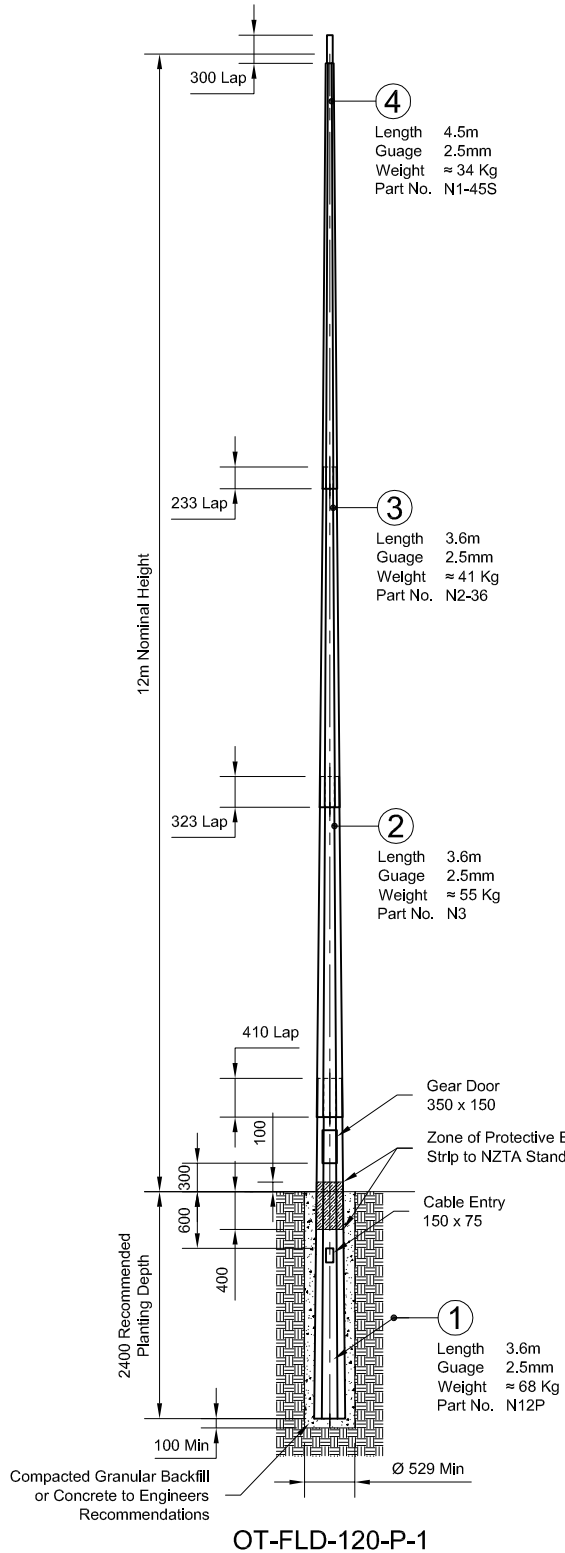
Dimensional Verification
Galvanising Thickness
Material Thickness

Quality Control Procedures


The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

Finishing Types

Oven Baked Powder Coated
High Performance Polyester UV Resistance.
(formulated for galvanized surface)
Hot Dip Galvanized
2 Part Epoxy Coat (10 Years)



This drawing and the information contained herein, is the sole property of Steelgal NZ Limited and may not be used without consent from Steelgal NZ Limited.

				Drawn: SMP	Title:	 <p>Steelgal Industries 8 Trugood Drive East Tamaki Auckland P: 0800 736600 P: (+649) 2724665 F: (+649) 2724669 E: sales@steelgal.co.nz W: www.steelgal.co.nz</p>
				Date: 26.07.2010	<p>12.0m Octagonal Streetlight Pole with Planted Base</p>	
				Scale: NTS		
				Checked:		
A	First Issue	RY	20.09.2013	Approved:	Drawing Number: OT-FLD-120-P-1	
Rev	Details	By	Chd	Date	Customer:	