

### Technical Specification

#### Design Conditions

#### Standards

Pole Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

#### Testing Procedures

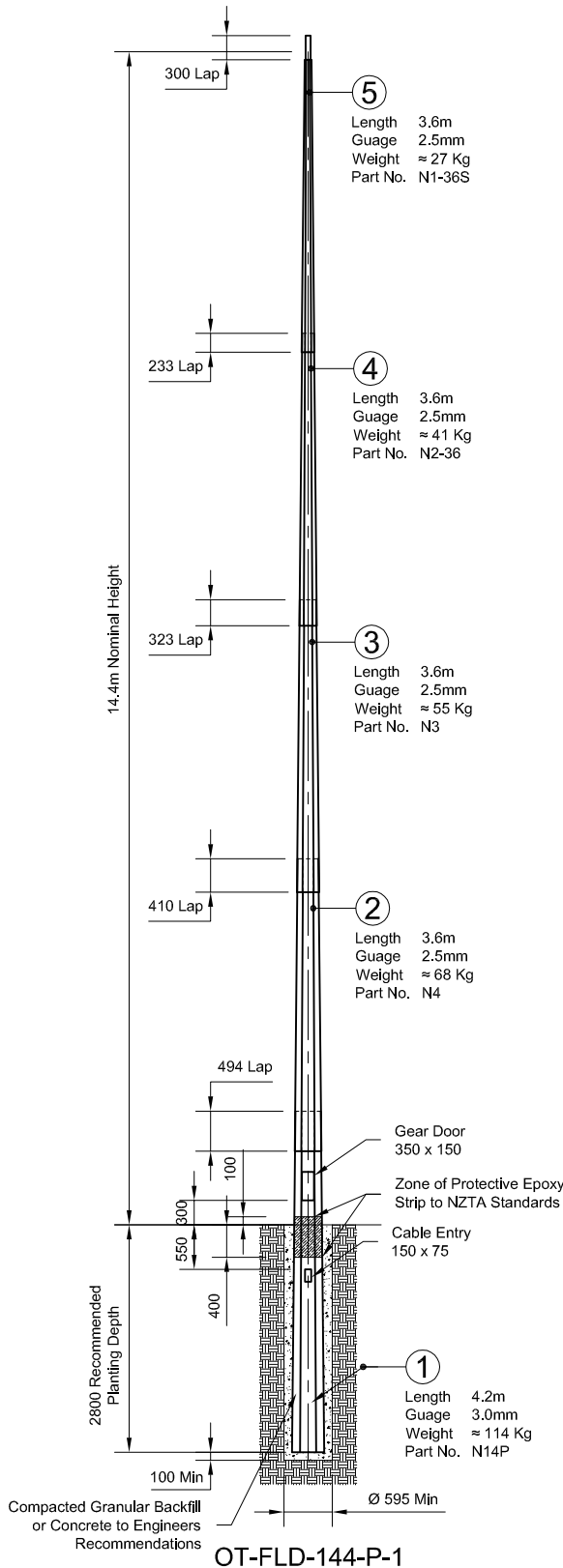
Dimensional Verification  
Galvanising Thickness  
Material Thickness

#### Quality Control Procedures

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

#### Finishing Types

Oven Baked Powder Coated  
High Performance Polyester UV Resistance.  
(formulated for galvanized surface)  
Hot Dip Galvanized  
2 Part Epoxy Coat (10 Years)



This drawing and the information contained herein, is the sole property of Steelgal NZ Limited and may not be used without consent from Steelgal NZ Limited.

Drawn:	SMP			
Date:	26.07.2010			
Scale:	NTS			
Checked:				
Approved:				
Date:	20.09.2013			
Rev	Details	By	Chd	Date

Title:	14.4m Octagonal Streetlight Pole with Planted Base
Drawing Number:	OT-FLD-144-P-1
Customer:	



Steelgal Industries  
8 Trugood Drive  
East Tamaki Auckland  
P: 0800 736600  
F: (+649) 2724665  
E: sales@steelgal.co.nz  
W: www.steelgal.co.nz