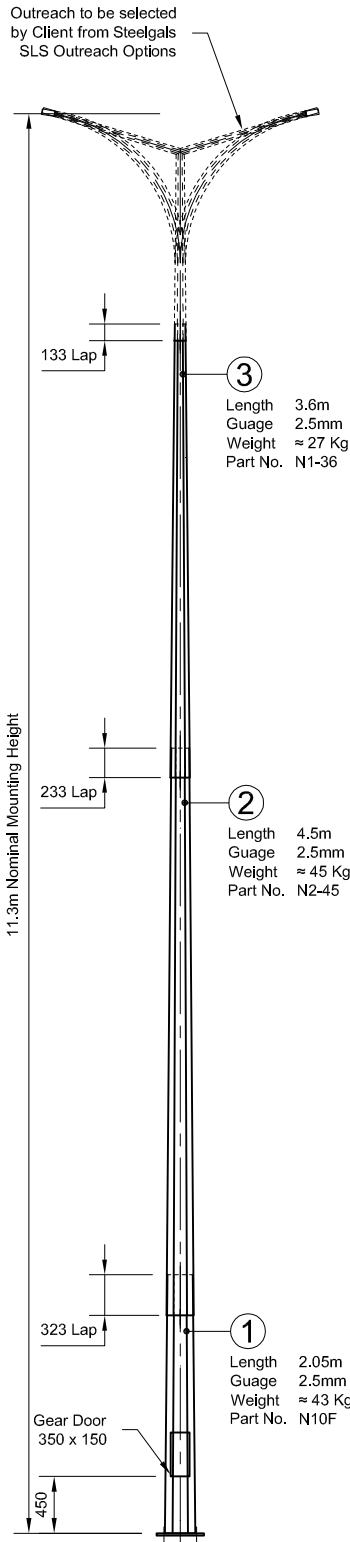


This drawing and the information contained herein, is the sole property of Steelgal NZ Limited and may not be used without consent from Steelgal NZ Limited.



OT-SLS-113-F-2

Technical Specification

Design Conditions

Standards

Column Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

Testing Procedures

Dimensional Verification
Galvanising Thickness
Material Thickness

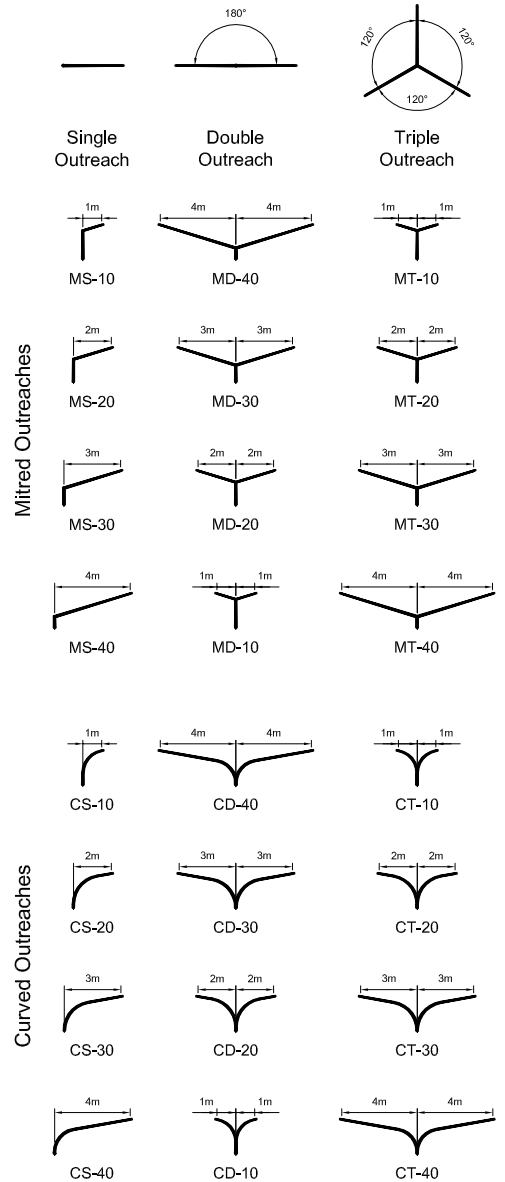
Quality Control Procedures

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

Finishing Types

Oven Baked Powder Coated
High Performance Polyester UV Resistance.
(formulated for galvanized surface)
Hot Dip Galvanized
2 Part Epoxy Coat (10 Years)

SLS Outreach Options



Curved and Mitred Outreaches are available in 0.5m increments and additional sizes, upto 5m, on request.

Drawn:	SMP			
Date:	21.07.2010			
Scale:	NTS			
Checked:				
Approved:				
Date:	20.09.2013			
Rev	Details	By	Chd	Date

Title:	11.3m Octagonal Streetlight Column with Flanged Base for Curved & Mitred Outreaches
Drawing Number:	OT-SLS-113-F-2
Customer:	



Steelgal Industries
8 Trugood Drive
East Tamaki Auckland
P: 0800 736600
F: (+649) 2724665
E: sales@steelgal.co.nz
W: www.steelgal.co.nz