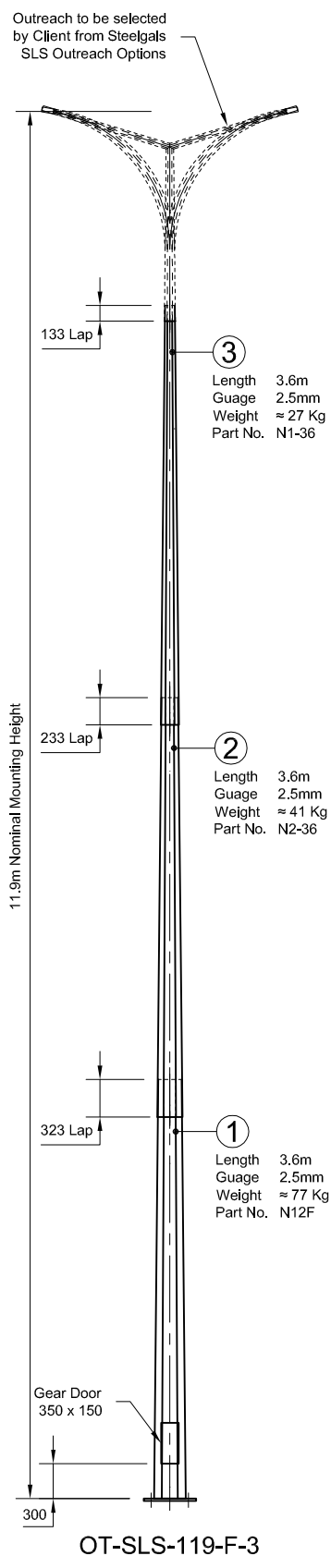


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OT-SLS-119-F-3

**Technical Specification**

**Design Conditions**

**Standards**

Column Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

**Testing Procedures**

Dimensional Verification  
Galvanising Thickness  
Material Thickness

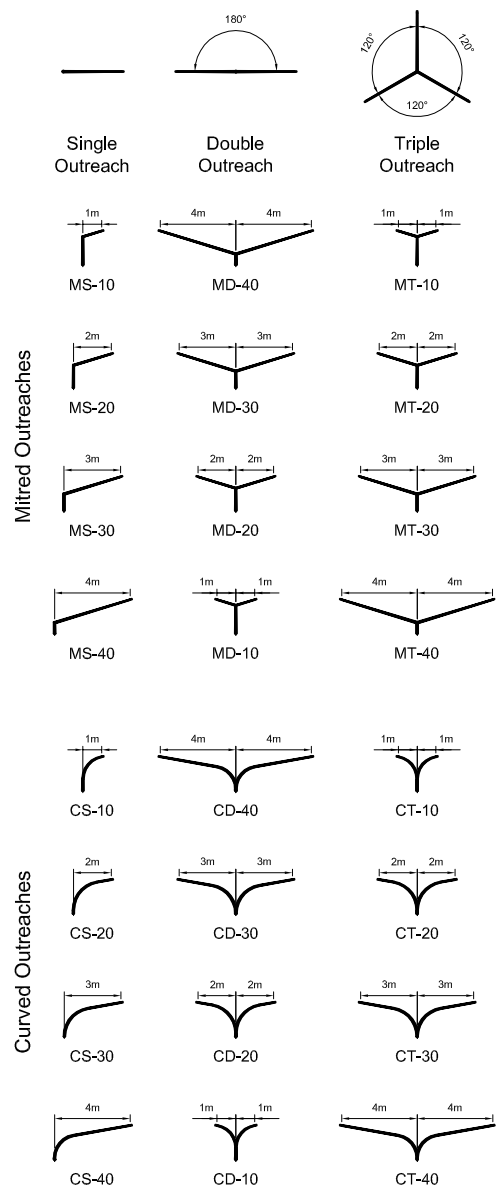
**Quality Control Procedures**

The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited


**Finishing Types**

Oven Baked Powder Coated  
High Performance Polyester UV Resistance.  
(formulated for galvanized surface)  
Hot Dip Galvanized  
2 Part Epoxy Coat (10 Years)

**SLS Outreach Options**



Curved and Mitred Outreaches are available in 0.5m increments and additional sizes, upto 5m, on request.

				Drawn: SMP	<b>11.9m Octagonal Streetlight Column with Flanged Base for Curved &amp; Mitred Outreaches</b>			Steelgal Industries 8 Trugood Drive East Tamaki Auckland P: 0800 736600 F: (+649) 2724665 F: (+649) 2724669 E: sales@steelgal.co.nz W: www.steelgal.co.nz	
				Date: 27:03:12				Drawing Number: OT-SLS-119-F-3	
				Scale: NTS				Customer:	
				Checked:					
A	First Issue	RY	20.09.2013	Approved:					
Rev	Details	By	Chd	Date	Date:				