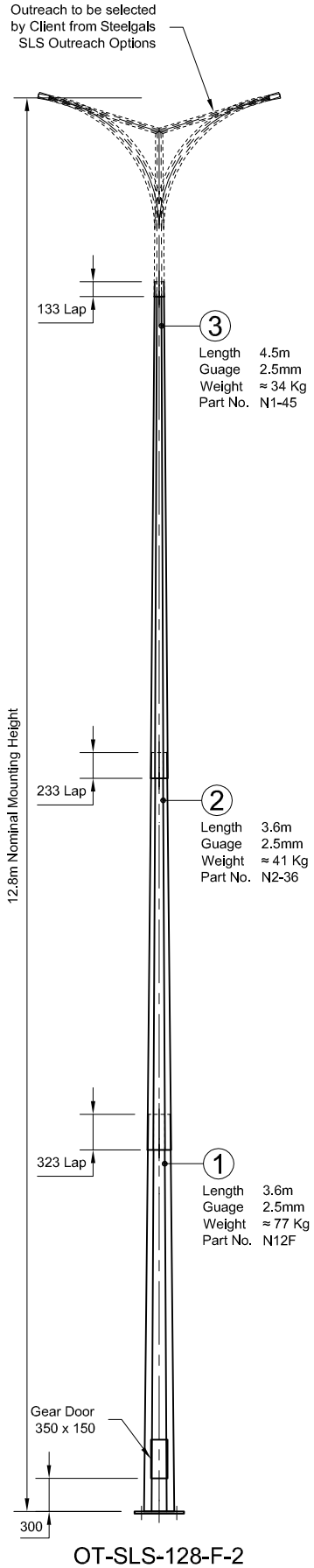


OT-SLS-128-F-2

Technical Specification

Design Conditions

Standards

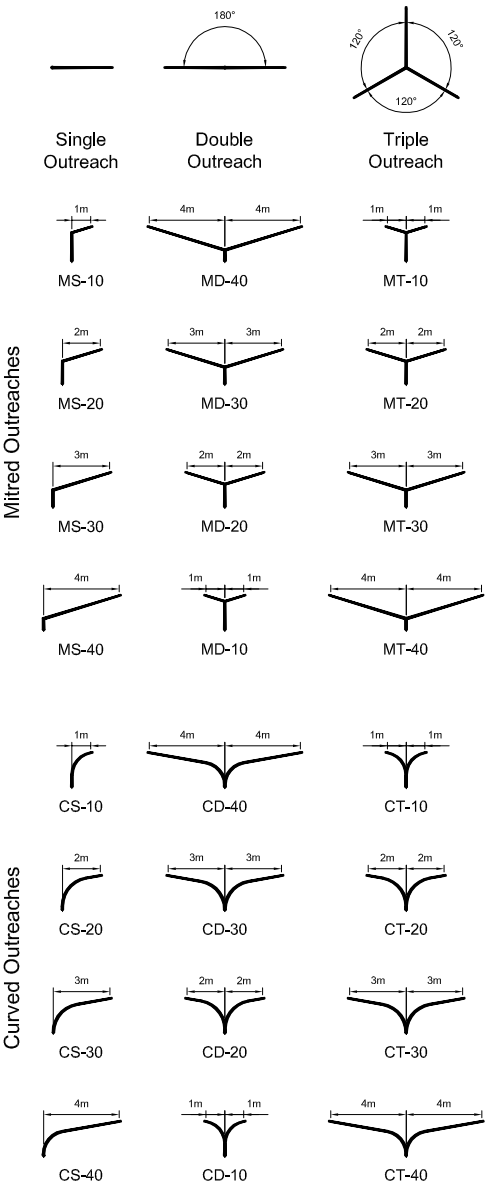
Column Design	AS 4676 / AS 1170.2 Sect'n4 / NZS 4203
Material	EN 12767 Class 0 / BS 4360 / BS EN 10025
Welding (Electric Arc Welding)	AS 1554
Galvanising	AS / NZS 4680

Testing Procedures
Dimensional Verification
Galvanising Thickness
Material Thickness

Quality Control Procedures
The Supplier/Manufacturer and Galvanizer of the column shall be ISO 9001 : 2000 accredited

Finishing Types
Oven Baked Powder Coated
High Performance Polyester UV Resistance. (formulated for galvanized surface)
Hot Dip Galvanized
2 Part Epoxy Coat (10 Years)

SLS Outreach Options



Curved and Mitred Outreaches are available in 0.5m increments and additional sizes, upto 5m, on request.

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Rev	Details	By	Chd	Date
A	First Issue	RY	.	20.09.2013

Drawn: SMP
Date: 21.07.2010
Scale: NTS
Checked:
Approved:
Date:

Title: 12.8m Octagonal Streetlight Column with Flanged Base for Curved & Mitred Outreaches

Drawing Number: OT-SLS-128-F-2
Customer: .

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